

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product identifier : 2027012240093
Product name : AE03051102820 RAL 1028 MELON YELLOW
Product type : Powder.
Other means of identification : Not available.
Date of issue : 27 January 2023
Version : 1
Date of previous issue : No previous validation

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Powder coating for industrial use.
Uses advised against : Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

Axalta Coating Systems Germany GmbH & Co. KG
Christbusch 25
DE 42285 Wuppertal
+49 (0)202 529-0
e-mail address of person responsible for this SDS : sds-competence@axalta.com

Axalta Powder Coating Systems UK Ltd.
Whessoe Road
GB Darlington, County Durham. DL3 0XH
+44 (0)1325 355371

1.4 Emergency telephone number

Supplier

Telephone number : +(44)-870-8200418
Hours of operation :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown toxicity : 2.3 percent of the mixture consists of component(s) of unknown acute oral toxicity
3.4 percent of the mixture consists of component(s) of unknown acute dermal toxicity
3.4 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

SECTION 2: Hazards identification

Ingredients of unknown ecotoxicity : Contains 3.4% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.

Hazard statements : H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : P273 - Avoid release to the environment.

Response : Not applicable.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : EUH212 - Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : May form combustible dust concentrations in air.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
bismuth vanadium tetraoxide	REACH #: 01-2119486965-17 EC: 237-898-0 CAS: 14059-33-7	≤3	STOT RE 2, H373	[1]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0	≤1	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	REACH #: 01-2119977073-34 EC: 247-952-5 CAS: 26741-53-7	≤1	Aquatic Chronic 1, H410 (M=1)	[1]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

SECTION 3: Composition/information on ingredients

[1] Substance classified with a physical, health or environmental hazard

This mixture contains $\geq 1\%$ of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂ blanket, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.
Do not use inert gas under high pressure (e.g. CO₂).

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Exclude sources of ignition and ventilate the area. Avoid breathing dust. Refer to protective measures listed in sections 7 and 8.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

Contain and collect spillage with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Do not use a dry brush as dust clouds or static can be created.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Advice should be taken from a competent occupational health practitioner on the assessment of employees with skin or respiratory complaints before the individual is exposed to the uncured product.

7.1 Precautions for safe handling

Precautions should be taken to prevent the formation of dusts in concentrations above flammable, explosive or occupational exposure limits.

Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources.

Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep away from heat, sparks and flame.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.

Put on appropriate personal protective equipment (see Section 8).

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

Do not allow to enter drains or watercourses.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
bismuth vanadium tetraoxide	DNEL	Long term Inhalation	0.02 mg/m ³	Workers	Local
	DNEL	Long term Dermal	0.67 mg/kg bw/day	Workers	Systemic
trizinc bis(orthophosphate)	DNEL	Long term Inhalation	5 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	DNEL	Long term Inhalation	0.68 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	2.75 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	0.39 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.39 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.78 mg/kg bw/day	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Avoid breathing dust. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain exposure to dusts below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear should be used when there is a likelihood of exposure.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has

SECTION 8: Exposure controls/personal protection

occurred.

- Gloves** : Duration / breakthrough time: <1 hour,
Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
Glove material: NBR, nitrile rubber Material thickness for short-term contact: at least 0.5 mm, (EN374)
The recommendation for the type or types of glove to use when handling this product is based on information from the following source:
Expert judgment
The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Body protection** : Personnel should wear protective clothing. Care should be taken in the selection of protective clothing to ensure that inflammation and irritation of the skin at the neck and wrists through contact with the powder are avoided.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.
- Environmental exposure controls** : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Solid.
- Colour** : Yellow-beige
- Odour** : Not available.
- Odour threshold** : Not available.
- Melting point/freezing point** : Not applicable.
- Initial boiling point and boiling range** : Not applicable.
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not applicable.
- Flash point** : Closed cup: Not applicable. [Product does not sustain combustion.]
- Decomposition temperature** : Not applicable.
- pH** : Not applicable.
- Viscosity** : Not applicable.
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Vapour pressure** : Not available.
- Relative density** : Not available.
- Density** : 1.496 g/cm³

SECTION 9: Physical and chemical properties

Vapour density	: Not applicable.	
Explosive properties	: Not available.	
Oxidising properties	: Not available.	
Weight volatiles	: 0 % (w/w)	
VOC content	: 0 % (w/w)	(2010/75/EU)

Particle characteristics

Median particle size	: Not available.
Percentage of particles with aerodynamic diameter ≤ 10 µm	: 0.02

*room temperature (=20°C)***SECTION 10: Stability and reactivity**

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: Stable under recommended storage and handling conditions (see Section 7).
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
10.5 Incompatible materials	: Not applicable.
10.6 Hazardous decomposition products	: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen. Not applicable

SECTION 11: Toxicological information**11.1 Information on toxicological effects**

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Coating powders can cause localised skin irritation in folds of the skin or under tight clothing.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bismuth vanadium tetraoxide	LC50 Inhalation Dusts and mists	Rat - Male, Female	>5.15 mg/l	4 hours
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Acute toxicity estimates

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	5580	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	Skin - Severe irritant	Rabbit	-	0.5 g	-

Sensitisation**Mutagenicity****Carcinogenicity**

It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.

Reproductive toxicity**Teratogenicity****Specific target organ toxicity (single exposure)**

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
bismuth vanadium tetraoxide	Category 2	-	-

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Short term exposure**

SECTION 11: Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information**12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
bismuth vanadium tetraoxide	Acute EC50 >100 mg/l Acute EC50 >100 mg/l Acute LC50 >10000 mg/l	Algae Daphnia Fish Fish	72 hours 48 hours 96 hours 96 hours
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	NOEC 0.1 mg/l	Daphnia	21 days

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	OECD 301 B	9 % - 28 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
3,9-bis(2,4-di-tert-butylphenoxy)-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
bismuth vanadium tetraoxide	-	<14	low
trizinc bis(orthophosphate)	-	60960	high

SECTION 12: Ecological information

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

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SECTION 14: Transport information

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

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SECTION 16: Other information

Procedure used to derive the classification

Classification	Justification
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications

Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

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Notice to reader

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