Monofil - Mono-Spray Premium Primer Fillers
Product Information

Monofil Mono-spray Primer is a fast drying aerosol acrylic primer filler for repair work on cars & motor cycles as well as on other vehicles. Can also be used as a weld-through primer for spot welding operations

Properties:
It sprays to give a tough acrylic primer coating.
It is compatible for spraying over acrylic and cellulose,
but not alkyd as wrinkling may occur
It can be overcoated with cellulose, acrylic, alkyd, P/U-alkyd and epoxy
It is advised to spray a sample first!

Pre-treatment / Cleansing:
Pre-cleansing with a good Panel Wipe

Process:
Coating Procedure   Please read the directions for use!

Characteristics   Fast drying,
                               Good filling power
                               Good adhesion.

Colour   Grey/ / Red / White

Processing Conditions   from +10°C and up to 80% relative air humidity.

Drying Times:

Set to touch   after approx. 20—30 mins at 20° C.
Sandable   after approx. 2—4 hours at 20° C.

Directions for use:
Ensure surface to be sprayed is clean and free from any traces of corrosion, grease, oil or polishing agent etc. Lightly abrade the surface, shake the can vigorously for approx. 3 mins. prior to use and spray several light coats from 25 – 30cm, allowing a 10 – 15 mins. flash off time in between coats
After use, invert can and spray for a few seconds to clear the valve and nozzle. This prevents the aerosol from clogging up when using next time

Safety Information:
Only to be used in well ventilated areas. Keep away from sources of ignition, do not smoke, eat or drink. Keep out of the reach of children. **Caution!** Pressurised container.
Protect from sunlight and do not expose to temperatures exceeding 50°C.
For professional use only. **Caution!** Disposal only in accordance to the regulations of the environmental health authorities.

The data sheet is for information purposes only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.