SHERWIN-WILLIAMS

Technical Data

INVER SpA con unico socio
Via di Corticella, 205 - Bologna ITALY

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Product 59455

PE/P/Q GREY RAL 7012
Group 111

Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,54 ± 0,05
Coverage @ 1 µm DFT m²/kg	651

Technical Features	
Film Properties	**Range/Value**
Recommended Film Thickness	60 - 80 micron
Gloss (60 degrees)	80 - 85
Reverse Impact (cm/kg)	25
Cure Cycle	min: 170 °C @ 20' to 40' max: 200 °C @ 08' to 12'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	152 g P-0554
Version	002 00

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