

Product Data Sheet

QAD Enamel

One Pack Quick Air Dry Top Coat

- ✓ Good Colour Range
- ✓ Tough and Durable
- ✓ Fast Drying
- ✓ Easy to use

Product & Ancillaries	QAD Enamel 2621, 2622
Suitable Substrates & Preparation	Ensure surfaces to be coated are dry and must be cleaned using the appropriate product to remove all traces of contaminants. Colour Dynamics produces a full range of Preparatory Cleaners, Silicone Removers and Degreasers suitable for most cleaning and degreasing processes.
Thinning/Mixing Ratio	Aerosol: Ready For Use Compliant Spray Gun: Base: 1 Thinner: Up to 10%
Spraying Viscosity	Compliant Spray Gun: 30-35 Seconds B4 cup
Application Equipment	Apply this product using either conventional or airless spray. Aerosol: For best application apply 1-2 coats of product leaving a flash off time of 10-15 minutes between coats. Compliant Spray: For best application set gun up at 1.6-1.8mm. Apply 1/2 coats and leave a flash off between coats of 10-15 minutes.

Pot Life	N/A
Approved Thickness	Wet Film Thickness: 100 Microns Dry Film Thickness: 55 Microns
Volume Solids	55%
Overcoatable with	After 16 hours.
Drying times	Touch Dry: 30 minutes at 20°C Hard Dry: 12 hours at 20°C
Coverage	10M ² Per Litre
Colours	Available in a wide colour range including RAL and British Standard shades. In house colour matches are available upon request.
Gloss Level	Gloss Semi-Gloss Satin Matt
Properties	Maximum VOC Content: 0.54kgs/ltr Regulations/Compliance: Not applicable

Please refer to the Material Safety Data Sheet before using this product.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of the manufacturer's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. Therefore, Colour Dynamics Limited do not accept any liability whatsoever arising from the performance of the product or for loss of damage (other than death or personal injury resulting from our negligence) arising out of the use of this product.